

Date: Wednesday, 7/4/2007 3:50:02 PM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : RUBBER SEAL

Job Number : 33302

Estimate Number : 12514

P.O. Number : N/A

This Issue : 7/4/2007

S.O. No. : N/A

Prsht Rev. : NC

First Issue : N/A

Previous Run : 32194

Written By : *07.07.12*Checked & Approved By : *07.07.12*

Comment : Est Rev:A New Issue 06-08-29 EC

Part Number : D35261

Drawing Number : UNDER REVIEW

Project Number : N/A

Drawing Revision : N/A

Material : N/A

Due Date : 7/11/2007

PROTOTYPE

Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0 D35551

U CHANNEL

CERTIFICATE OF CONFORMITY
REQUIRED

Comment: Qty.: 1.3440 f(s)/Unit Total : 1.3440 f(s)

2.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



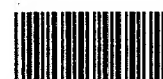
Comment: SMALL & MEDIUM FAB RESOURCE 1

-Cut trim as per dwg D3526

B 32209

MF 07-07-11 (2)

3.0 QC5

INSPECT WORK TO CURRENT STEP
END NOT CUT TO CORRECT ANGLE BUT
PART FUNCTIONS OKENGINEERING
APPROVAL

Comment: INSPECT WORK TO CURRENT STEP

07.07.16

4.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

FOR ENGINEERING USE ONLY

Location: _____

07.07.16

5.0 QC21

FINAL INSPECTION/W/O RELEASE



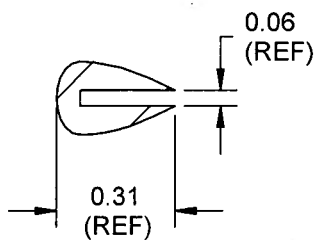
Comment: FINAL INSPECTION/W/O RELEASE

07.07.19

Job Completion

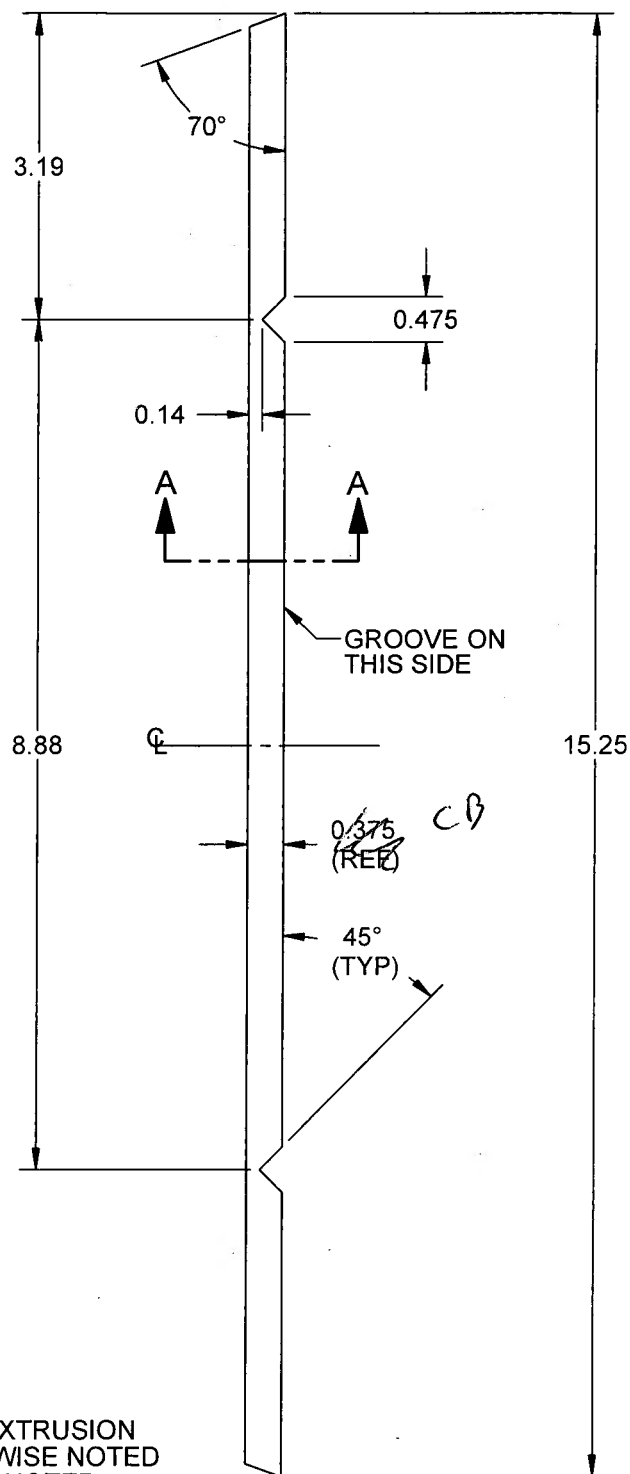
*07.07.12*

| | | | |
|-------------------------|-----------------------------|--|------------------------|
| DESIGN CB | DRAWN BY CB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED LE | APPROVED | DRAWING NO. D3526 | REV. A SHEET 1 OF 1 |
| DATE 07.06.20 | TITLE RUBBER SEAL | | SCALE 1:2 |
| REV A | DATE 07.06.20 | DESCRIPTION NEW ISSUE | |



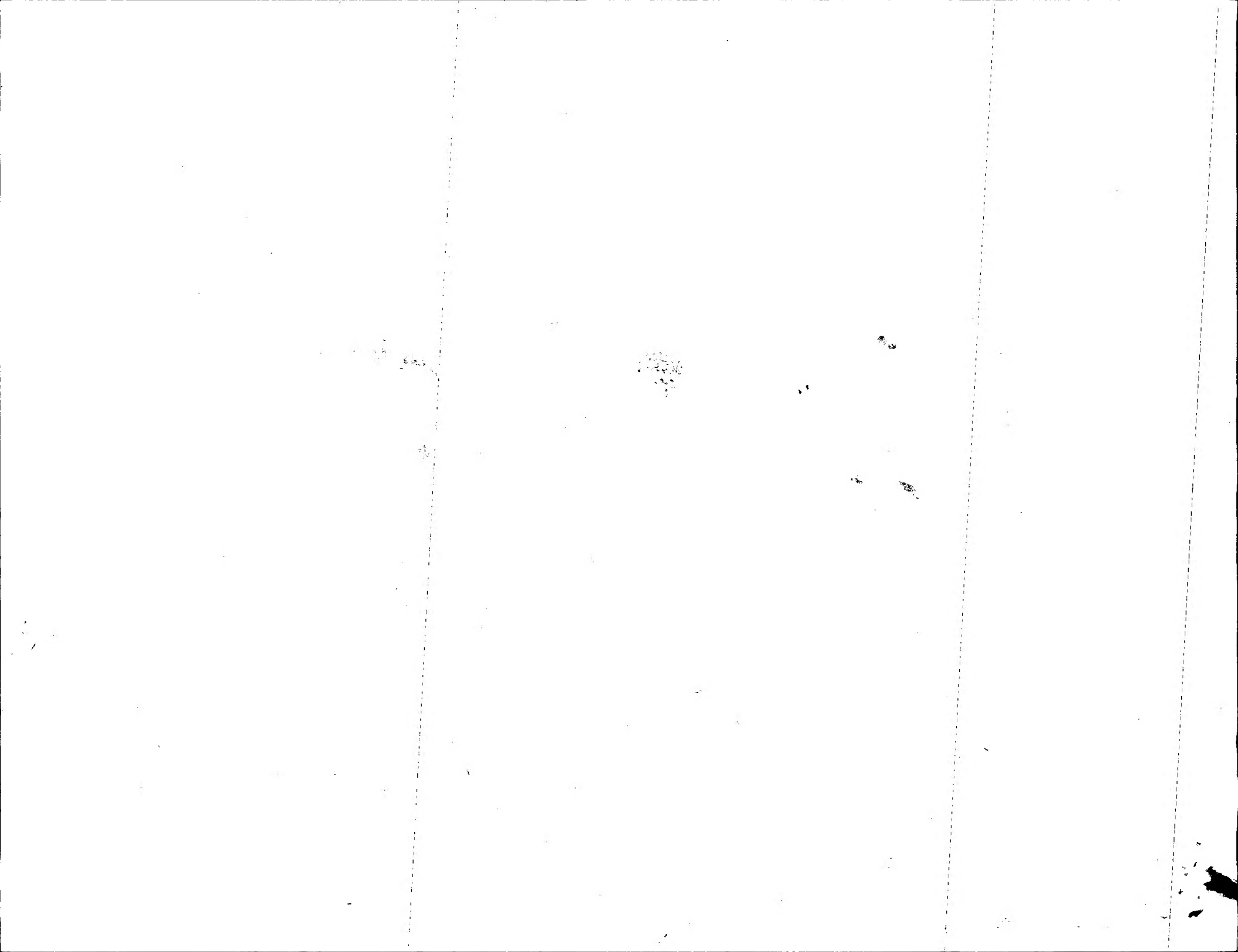
SECTION A-A
SCALE 2:1

D3526-1 RUBBER SEAL



NOTES:

- 1) MATERIAL: MAKE FROM D3555-1-YYY.YY U-CHANNEL EXTRUSION
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 4) PART SYMMETRIC ABOUT CL



Date: Thursday, 5/3/2007 11:39:37 AM
User: Kim Johnston

Process Sheet

| | |
|---|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : U-CHANNEL EXTRUSION |
| Job Number : 32209 | |
| Estimate Number : 12836 | |
| P.O. Number : N/A | |
| This Issue : 5/3/2007 S.O. No. : N/A | Part Number : D35551 |
| Prsht Rev. : NC | Drawing Number : D3555 UNDER REVIEW CB |
| First Issue : N/A | Project Number : N/A 07.05.04 |
| Previous Run : N/A | Drawing Revision : U/R |
| Written By : <u> </u> | Material : N/A |
| Checked & Approved By : <u> </u> | Due Date : 5/28/2007 |
| Comment : Est: A 07.04.17 New issue EC | Qty: <u>50</u> Um: Each |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: Issue P/O: 3765
Purchase Part Number: 4255B 825-350 CB
Supplier: Aviat Spaceraur
Certificate of conformity is required 07.05.09

07/05/14 (50 FT)

| | | |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
Receive and Inspect for transit damage
Ensure material release note is attached

PC 7/5/16 (50)

| | | |
|-----|-----|-------------------|
| 3.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

07.05.17 80

| | | |
|-----|-------------|-----------------------|
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:

07/05/23 (50)

| | | |
|-----|------|------------------------------|
| 5.0 | QC21 | FINAL INSPECTION/W/O RELEASE |
|-----|------|------------------------------|



Comment: FINAL INSPECTION/W/O RELEASE

07/05/24

Job Completion



07.05.24

INDUSTRIAL INC.
NTARES DRIVE

** PACKING SLIP **

Order # 1222099.00

Order Date 05/14/07

LAN, ONTARIO K2E 7Z1
TEL (613) 723-8800 FAX (613) 723-8806

Page 1 of 1

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET

* Reprint

HAWKESBURY, ON
K6A 1K7

HAWKESBURY, ON
K6A 1K7

| Cust Phone # | | Warehouse | | F.O.B. | | Taken By | |
|-----------------|----------------|-----------|------------|-------------|------------------------------------|---------------|--|
| (613) 632-5200 | | OTTAWA | | DEST | | Sylvie ext222 | |
| Cust # | Customer P/O # | Required | Orig Order | Slsm | Ship Via | Terms | |
| 05168 | 3765 | 05/15/07 | 1222099.00 | PL | DICOM | NET 30 | |
| Ln# | Bin # | Order UM | Ship | B/O Product | Description | | |
| 1 * | | 3 EA | 3 | 1X1 | SO 103-889 3/4" 2FL CARB ENDMILL | | |
| 2 * | | 2 EA | 2 | 1X1 | SO 125-303 3/8X1/8 45DEG DOVETAIL | | |
| 4 * | | 50 C | 50 | 1X100 | SP 825-350 NEOPRENE STRIP | | |
| ***50 FOOT ROLL | | | | | | | |
| 5 * | | 1 EA | 1 | 1X1 | KEO E05SCLPL18 KWH BAR 1152723 | | |
| 6 | 030135 | 4 EA | 4 | PTD-097601 | COMB DRILL/CTSK 76HA #1 1/8 | | |
| 7 | 030135 | 4 EA | 4 | PTD-097602 | COMB DRILL/CTSK 76HA #2 3/16 | | |
| 8 | 030135 | 4 EA | 4 | PTD-097603 | COMB DRILL/CTSK 76HA #3 1/4 | | |
| 9 | 030135 | 4 EA | 4 | PTD-097604 | COMB DRILL/CTSK 76HA #4 5/16 | | |
| 10 | CAB705 | 3 EA | 1 | 2 SGS-34625 | SER 47S 1/2 REG ALUM CUTTER S-CARB | | |
| 11 | 050225 | 5 EA | 5 | PTD-030208 | R15GT JOBBER DRILL H TIN | | |
| 12 | 050225 | 5 EA | 5 | PTD-030209 | R15GT JOBBER DRILL I TIN | | |

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
 2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
 3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
- CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL

PACK

DATE

05/15/07

Printed on 2007-05-15 at 11:04